

WAKOL D 3360 VersaTack

Technical Information

Area of application

Universal dispersion adhesive for laying

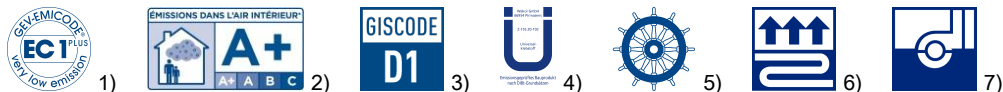
- LVT Flooring
- Textile flooring with matted, latex foam or jute backing or synthetic second backing
- Woven flooring
- Needle fleece flooring
- Linoleum flooring
- rubber flooring up to a thickness of 2.5 mm

on properly prepared absorbent subfloors indoors.

- homogeneous and heterogeneous PVC flooring in strips and tiles
- CV Flooring

on properly prepared absorbent and non-absorbent subfloors indoors.

Special properties



- solvent-free as defined by TRGS 610
- universally applicable

- 1) Based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions
- 2) Emissions class according to French law
- 3) Solvent-free dispersion laying materials
- 4) Emissions-certified construction product i.a.w. DIBt principles: Wakol GmbH, 66954 Pirmasens
- 5) Marine equipment product acc. to directive 2014/90/EU Notified Body 0736 Module B and D. Declaration of Conformity available online at www.wakol.de
- 6) Suitable for underfloor heating
- 7) Suitable for exposure to castor wheels

Technical data

Raw material base: Acrylate dispersion
Airing time: approx. 10 - 20 minutes

	depending on the trowel serration, subfloor and flooring
Open time:	approx. 20 - 30 minutes
Cleaning agent:	Water, before adhesive starts to dry
Storage time:	12 months at room temperature
Storage temperature:	not below +5 °C, sensitive to frost

Application and consumption⁸⁾

TKB A1	approx. 250 - 280 g/m ²	Cushioned vinyl flooring
TKB A2	approx. 300 - 350 g/m ²	LVT flooring adhesive Homogeneous and heterogeneous PVC flooring in strips and tiles Cushioned vinyl flooring Rubber flooring
TKB B1	approx. 400 - 450 g/m ²	Textile flooring Woven flooring Linoleum flooring
TKB B2	approx. 500 - 550 g/m ²	Textile and woven flooring with rough backing structure Needle fleece flooring

8) Consumption is dependent on surface structure and absorbability of subfloor.

Subfloors

On mastic asphalt concrete use only Wakol reaction resin primer as WAKOL PU 280 Polyurethane Primer. Subfloors must be permanently dry, solid, level, free from cracks, dirt and adhesion-inhibiting substances.

Apply appropriate Wakol levelling compounds to severely uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

Lay PVC and CV flooring on non-absorbent subfloors with the pressure-sensitive bonding method. Bonding during the pressure-sensitive bonding phase may allow increased residual indentation characteristics.

Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, without letting the adhesive pool. Precisely lay the flooring after an appropriate airing time and press it down firmly. After a short time, press it down again.

Rubber flooring must generally be laid while the adhesive is still wet and a floor roller should be used again approximately 1 hour after laying.

Weigh down extremely stubborn flooring edges if necessary until the adhesive has set.

For non-absorbent subfloors, wait until the start of the bonding phase before laying the floor covering. After a short time, press it down again. Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, without letting the adhesive pool.

Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %. All information is based on approx. 20 °C and 50 % relative air humidity. In cold weather, warm up all laying materials in a heated room before use.

For ship construction the usage is limited to a maximum application amount of 328 g/m².

Use WAKOL D 3320 PVC Adhesive for laying textile flooring with PUR foam backing.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at www.wakol.com.

This Technical Information of 09.11.2020 supersedes all previous versions.